



CBI  
*Ministry of Foreign Affairs*

# **CBI Product Factsheet:**

## **Valves in Germany**

## Introduction

Germany is the largest valve market and importer in Europe. The country is characterised by a relatively large number of domestic manufacturers. The water and sewerage industries and the oil, gas and refining industries together are estimated to account for 40% of the German valve market. Other major market segments in Germany include the chemical industry (10%–20%) and the power-generation industry (5%–15%). The best opportunities for exporters from developing countries are for parts subcontractors for German manufacturers. In some cases, exporters from developing countries could also supply finished valves to these manufacturers. Another good option for exporters from developing countries would be to target specialised distributors. In all cases, exporters from developing countries should focus on just a few specialised valves within their range of products. Finally, the pricing strategy should be very competitive.

## Product description

Valves are applied in almost all industrial production processes in which liquids are used. The valves covered in this survey are industrial devices that regulate, direct or control the flow of fluids (gases, liquids, fluidised solids or slurries) by opening, closing or partially blocking various passages. The water and wastewater industry is the largest sector of application for valves, in addition to the chemical-processing industry, the food-processing industry (including beverages) and the oil and gas industries.

One chapter in the CN nomenclature refers to valves and valve parts: Chapter 8481. This chapter of codes was selected for this survey. The classifications are presented in Table 1. Note that several of the codes in Chapter 8481 have been excluded from the selection, as they relate to applications other than the process industry, including pneumatic (including tyres), hydraulic and sanitary applications. Table 1 also shows the Prodcom codes used for the production and demand statistics for valves and valve parts.

**Table 1: Selected products, based on CN and Prodcom nomenclature**

Subsector and product group	CN code	Prodcom code	Description
<b>Valves</b>			
check valves	848130-91/99	29131172	check valves
safety valves	848140-10/90	29131176	safety or relief valves
pressure-reducing valves	84811005	29131134	pressure-reducing valves combined with filters or lubricators
	84811019	29131135	pressure-reducing valves of cast iron or steel
	84811099	29131139	pressure-reducing valves of base metal
process control valves	84818051	29131313	thermostatically controlled process valves
	84818059	29131315	process control valves
gate valves	84818061	29131333	gate valves
	84818063	29131335	gate valves
	84818069	29131337	gate valves
globe valves	84818071	29131353	globe valves of cast iron
	84818073	29131355	globe valves of steel
	84818079	29131357	globe valves
diaphragm valves	84818087	29131377	diaphragm valves
other valves	84818099	29131380	valves not defined elsewhere
parts thereof	84819000	29132000	parts of valves
a range of valves (quarter turn)	84818081	29131373	ball and plug valves
	84818085	29131375	butterfly valves

Source: Globally Cool, based on CN and Prodcom Nomenclature (2013)

The valve specifications required by German buyers are described below. These specifications include requirements pertaining to the material used, the processing steps, documentation and packaging. Illustrations 1–4 display examples of valves sold in Germany, and Illustration 5 provides an example of valve bodies packaged for transportation.

## Material and design

The material used depends upon the valve's application. Materials range from nodular cast iron or alloy nodular cast iron for use in water and wastewater processes to stainless and heat-resistant steel in the chemical and power-generation industries. Designs are in line with customer specifications.

## Documentation

Valve importers require associated reports about the quality and specification of the material used, registration of critical process parameters and test reports, along with traceability reports for the batches of products manufactured.

## Labelling and packaging

Valves are individually packed in crates or boxes, generally made of wood. The packaging depends upon the characteristics of the valve, its level of treatment (100% treated valves require high-protection packaging in order to prevent breakage) and its size. Plastics or coatings are also used for additional packaging purposes. The standard of the valve should be imprinted on the rim, as well as the size, batch number and materials. Highly specialised valves have unique numbers, as they are tested individually.

Packaging is always labelled, not only for the purposes of identification during transport, but also to indicate the quantity, weight, the products themselves and the producer's name. In addition to general packaging requirements (see 'Requirements'), customers are likely to have their own additional packaging requirements and preferences. In most cases, the packaging and labelling requirements are included in the customer's specifications.

## Quality and quantity

The quality standards of individual German companies are considered among the highest in Europe, and comparable to those in the Nordic countries. These quality standards have an impact on many aspects, including the finishing and painting of the product (the visual-optical qualities or the appearance of the valve), the packaging requirements and the documentation of accessories.

Order volumes follow the customer's standards and requirements. As a general guideline, transportation of standard valves or valve parts from overseas countries to Germany is viable only for full container loads.

**Illustration 1: Spring-check valve**



**Illustration 2: Pressure safety valve**



**Illustration 3: Boiler-relief valve**



**Illustration 4: Pressure-reducing valve**

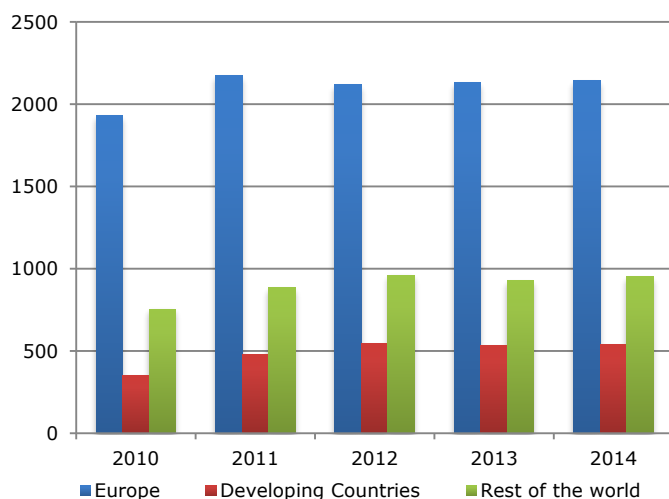


**Illustration 5: Example of valve bodies ready for transport**



## What is the demand for valves in Germany?

**Figure 1: Imports of valves to Germany by main origin (2010–2014), in € million**

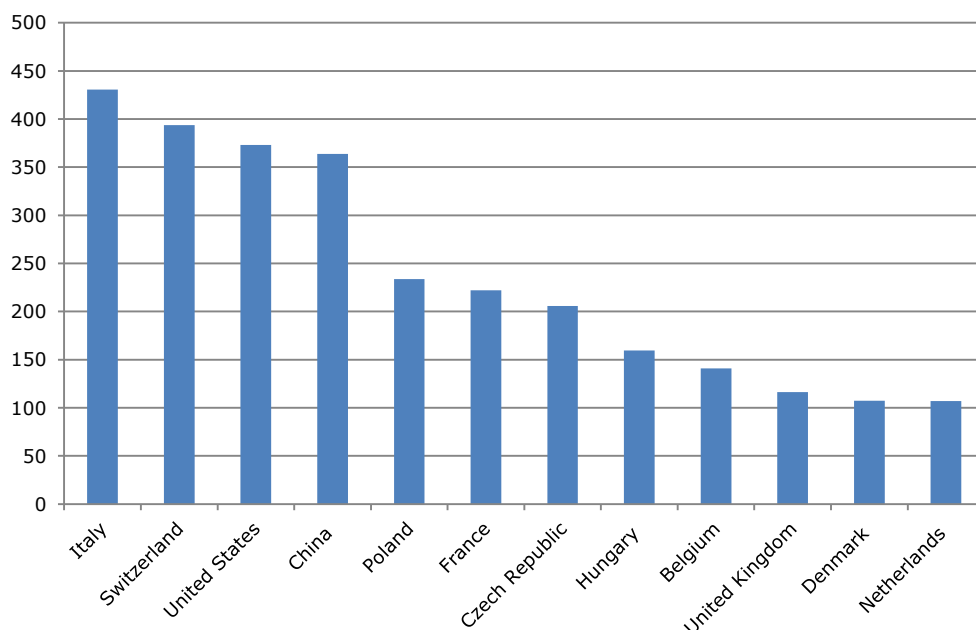


Source: Trade Map (2015)

- Germany is by far the leading importer of valves in Europe. In 2014, it accounted for 21% of all European imports.
- Import values have been relatively stable since 2011, with the exception of a slight dip in 2013.
- Imports increased between 2010 (€3.0 billion) and 2014 (€3.6 billion), with an average annual growth rate of 4.6%. Valve parts (€1.0 billion) accounted for 28% of total imports, with fluid power valves accounting for 21%.

- At 15%, imports from developing countries as a share of total imports are slightly higher than the European average (14%). Over the next few years, this share is expected to increase to 16%-17%.
- With regard to the share of imports from developing countries, the best-performing valve types were valve parts, with 54%.
- The import of valves is expected to exhibit slight growth in the next few years, in the range of 0%–2%.

**Figure 2: Leading suppliers of valves to Germany (2014), € million**



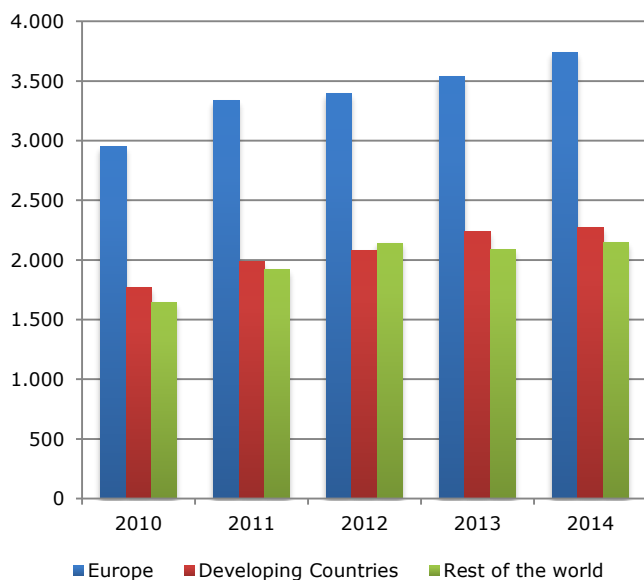
Source: Trade Map (2015)

- Most of the leading suppliers are from developed countries. Though China is in the fourth position (at €364 million), while other developing countries also export a considerable quantity of valves and valve parts to Germany: India (€57 million), Turkey (€37 million), Brazil (€23 million), Thailand (€19 million), and Mexico (€14 million).
- The value of exports from Italy, Switzerland, the USA and France to Germany is the result of the presence of production facilities owned by the leading global and national valve manufacturers in these countries. The positions of Poland and the Czech Republic are largely the result of output from German valve-production facilities in these countries.
- Other developing countries also export valves and valve parts to Germany, including the Philippines, Serbia, Malaysia, South Africa, Chile and Vietnam (at €1-5 million per country)
- The composition of suppliers from developing countries is not expected to change substantially in the next few years.

#### **Tips:**

- German buyers are evidently aware of and have found suppliers in developing countries other than China. Such perceived openness to other developing countries obviously implies the presence of opportunities for exporters from developing countries.
- Benchmark your company against your peers from China, India and Turkey, as well as against those from other countries that export to Germany. Several factors should be considered, including market segments served, perceived price and quality levels and countries served. One source that can be used to find exporters of valves by country is the [ITC Trade Map](#).

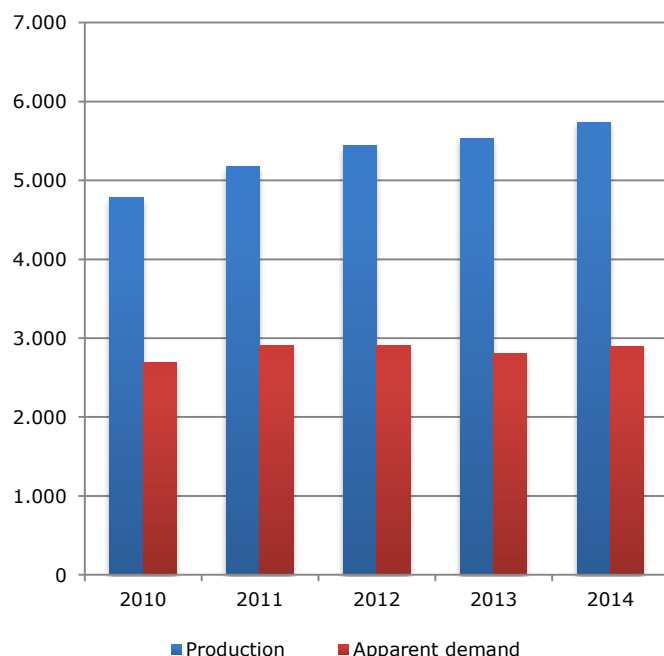
**Figure 3: Exports of valves from Germany by main destination (2010–2014), in € million**



Source: Trade Map (2015)

- Germany exports a great many valves, due to its dominant role (together with Italy) in the production of valve and valve parts in Europe.
- German exports have performed strongly since 2010, reaching €8.2 billion in 2014, with an average annual growth rate of 6.4%.
- The pattern over the 2010–2014 period is more or less the same as the pattern for German imports (Figure 1).
- Of all German exports, 28% are destined for developing countries. Leading destinations include China, Turkey, India, Brazil, South Africa and Mexico. This presents an interesting opportunity for manufacturers of valves and valve parts in developing countries. Suppliers who are able to prove their ability to meet product specifications can also supply these valves and valve parts.

**Figure 4: Production of and local demand for valves in Germany (2010–2014), in € million**



Source: Prodcorn (2015)

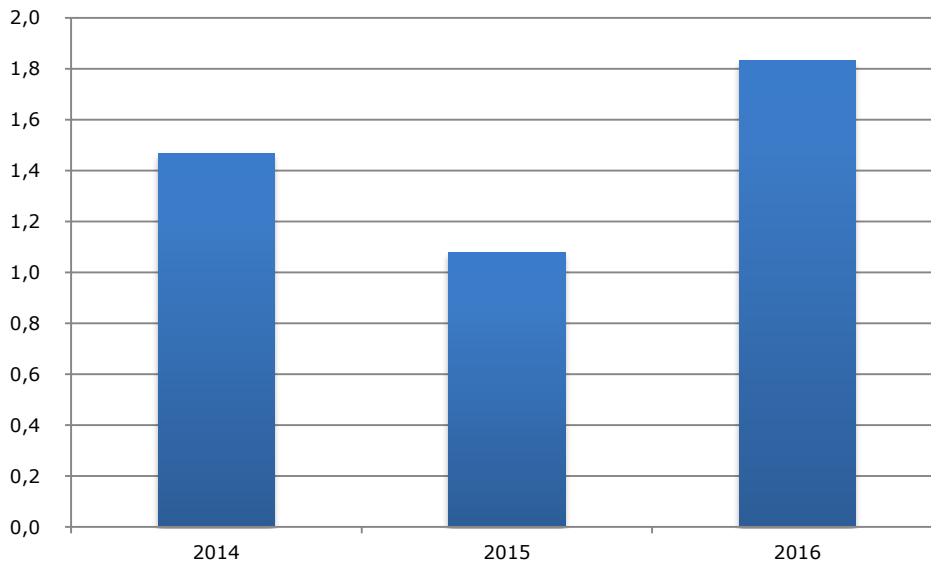
- Production increased by an average of 4.7% per year in the period under review, reaching €5.7 billion in 2014.
- Germany is the largest market for valves in Europe, with a value of €2.9 billion in 2014. The German market has a mature character, consisting primarily of replacements and the maintenance of existing equipment.
- The water and sewerage industries and the oil, gas and refining industries together are estimated to account for 40% of the German valve market. Other major market segments in Germany include the chemical industry (10%–20%) and the power-generation industry (5%–15%). The remainder covers a wide range of smaller segments (e.g. the food and beverage, marine, pulp and paper, iron and steel, textiles and mining industries).
- The German market is competitive, with a relatively high number of local producers. This makes it a challenge for exporters from developing countries to enter the market. The output of medium-sized and a relatively few large enterprises accounts for a relatively large share of German production. Examples of such companies include the [Gemu Group](#), [Ebro Armaturen](#), [Arca Armaturen](#) and [Ari Armaturen](#).
- German valve manufacturers are expected to continue to dominate the local market for valves, given their great ability to innovate and manufacture low-volume products.
- As indicated in Figure 4, Germany is a net exporter of valves, as its local production exceeds its local demand.
- The German demand for valves is expected to decline slightly in 2015–2016, as low oil prices are causing uncertainty with regard to new construction projects in the oil and gas sector for the next one or two years. Investments in valves and other process equipment in Germany are therefore expected to register some decline in the coming years.

#### Tips:

- Manufacturers of valve parts have very good short-term and medium-term opportunities for subcontracting work with German valve producers.
- Considering the forecast for 2015 and beyond, pricing is and will continue to be one of the most important factors influencing competition. Exporters from developing countries who have difficulty achieving competitive pricing should consider specialising, as competition tends to be less intense in the market for specialised valves.

## Macro-economic indicators

Figure 5: Real GDP Germany (2014–2016), % change from previous year



Source: OECD Economic Outlook 96 database

- The major determinant of demand for valves is industrial spending activity, which is stimulated by economic growth. As indicated in Figure 5, the GDP is expected to exhibit continued growth year on year. For the longer term, it will provide a significant base for continued import growth.
- The profitability of imports of valves is affected by the €:USD exchange rate, as many valves and valve parts that are sourced globally are paid for in USD. While the €:USD exchange rate was not expected to surpass 0.80 until 2020, this occurred in 2015, with the exchange rate even rising above 0.90. This is having a major effect on the price level of imports. This situation is likely to have a negative impact on the level playing field of European imports paid in USD relative to local European production, especially if it persists for several years. This would thus also have a negative impact on the competitive position of exporters from developing countries.

### Tip:

- Although GDP growth forecasts are improving, pricing is and will continue to be one of the most important factors influencing competition. Competitive pricing is essential for exporters from developing countries planning to enter the European market.

## What trends offer opportunities on the German market for valves?

The most important trends in the Italian valve sector include the following:

- Automated valves: German companies have specialised in expensive automated valves and actuators. These valves include technologically advanced automated valves with greater efficiency through advanced predictive and preventative maintenance abilities, as well as through improved controls involving pneumatic, solenoid, electric, hydraulic or digital mechanisms. These valves can be used in remote or hazardous environments, as in oil pipelines in the Arctic or within nuclear power plants. Such specialised products constitute a growing market segment for German valve makers, although they also incur costs in the form of materials research, product design and testing, in addition to more sophisticated production methods. To date, manufacturers in developing countries have not been able to supply such specialised valves.
- Cost-efficiency: German manufacturers will continue to implement new technologies in order to reduce production costs and to secure their competitive edge.
- Clean water: In the water and sewerage industry, clean water shortages and environmental legislation will result in several investments in infrastructure and water-treatment equipment.
- High-tech valves: The demand for high-tech valves that require advanced casting, working and finishing techniques will continue to increase in the next few years. Star performers will continue to be the highly advanced or specialised products (e.g. valves with predictive and preventative maintenance abilities and valves with improved controls involving pneumatic, solenoid, electric, hydraulic or digital mechanisms).



- **Materials:** There is a growing demand for valves made of duplex stainless steel and nickel-free stainless steel, due to the attractive properties of these materials (e.g. strength and corrosion resistance at relatively low cost).
- **Environment:** In several end-user industries, the search for energy efficiency and the restriction of CO<sub>2</sub> and NO<sub>x</sub> emissions has led to the increased use of innovative production techniques, resulting in greater efficiency and less waste. One of the effects of this trend is that there has been an increase in demand for certain types of valves. For example, a range of valves has become more appealing as control valves for petrochemical companies. The main reason is that a range of valves has lower gland emissions than globe valves do. In addition, one specific range of valves, eccentric plug valves, is suitable for a very large number of applications. Eccentric plug valves have thus experienced relatively high growth in demand, especially for control-valve applications in the oil and gas industry.

#### Tips:

- The segment for specialised products provides opportunities for manufacturers from developing countries who are able to supply high-tech valves or parts for such valves.
- Consider focussing on the water and sewerage treatment segment, as it offers the best opportunities, due to its relatively low technical requirements.
- The segment for specialised products provides opportunities for producers from developing countries who are able to supply high-tech valves or parts for such valves.
- The growing demand for valves made of duplex stainless steel and nickel-free stainless steel provides opportunities for manufacturers from developing countries who are able to supply valves made of such materials.
- The trend towards greater energy efficiency provides opportunities for manufacturers from developing countries who are able to supply certain types of low-emission valves or parts for such valves.
- The [CBI document on Trends for Pipes and Process Equipment](#) provides a general overview of trends in the European industry.

## With which requirements should valves comply in order to be allowed on the German market?

Requirements can be divided into the following categories: (1) musts, which are legal requirements that you must meet in order to enter the market, and (2) additional requirements, which consist of the relatively common requirements that most competitors have already implemented (in other words, requirements that you should meet in order to stay abreast of the market).

A general overview of [EU buyer requirements for pipes and process equipment](#) is available on the CBI Market Intelligence Platform. Additional sources of information on gaining access to the European market include the [EU Export Helpdesk](#) and the [ITC Market Access Map](#).

### Musts

For industrial valves, the most important legal requirements are compliance with the Essential Safety Requirements of standard setting bodies, including the following: 1) the Pressure Equipment Directive (PED) 97/23/EC, and 2) the ATEX Directive 94/9/EC (which applies to valves in a potentially explosive atmosphere).

Valve parts are not subject to any specific legal requirements for market access. For finished valves, the following legislation applies:

- The [Product Liability Directive](#) states that the European importer is liable for the products put on the European market. In theory, however, European importers can pass claims along to their producers/exporters.
- Valves are subject to the [PED directive](#).
- Valves intended for use in potentially explosive atmospheres must comply with the [ATEX directive \(Directive 94/9/EC\)](#).

Other general legislation that must be taken into account includes:

- [Wood packaging materials used for transport \(Directive 2005/15/EC\)](#): The European Union sets requirements for wood packaging materials (WPM), including packing cases, boxes, crates, drums, pallets, box pallets and dunnage (i.e. wood used to wedge and support non-wood cargo).
- Another packaging-related directive is the general directive for [packaging and packaging waste](#), which prescribes the marking of the kind of packaging material used and maximum levels of heavy metals in the packaging material.

**Tips:**

- To obtain PED or ATEX certification, valves must be certified by a [Notified Body](#). In some cases, these notified bodies also offer consultancy services to help manufacturers meet the requirements. Be aware that notified bodies are often notified for only a part of the conformity assessment procedure, or for only a specific sector (e.g. electrical equipment).
- Consult the [European ATEX Guidelines for the Valve Industry](#) published by the European Valves Committee.
- Make sure that your wood packaging material (WPM) qualifies for the European market. If you are not certain, ask your WPM supplier to confirm and explain this to you. Your WPM supplier should undertake any further actions required to comply with the Directive. If the supplier is not able to do so, it would be advisable to select another supplier.
- A Certificate of Origin is obligatory; note that it must be validated by a local Chamber of Commerce. Additional information is available [here](#).

**Additional requirements**

For finished valves, the customer's main requirements will be related to technical aspects, many of which are covered in the CE or other standards. General standards (e.g. EN558 and EN12982) can serve as a starting point, while other standards apply to specific market segments (e.g. ISO 15761, 10434 and 17292 for gas and oil). Yet other standards apply to specific types of valves (e.g. EN 13709, 13789 and 1349 for globe and control valves and ISO 5996 for cast-iron gate valves).

For valve parts, material requirements are the most important customer requirement. The material that is used for valve parts must be covered by an international standard and certificated. The metal used must meet the material standard, which can be stated in an EN10204 Type 3 certificate. This type of certificate is internationally accepted.

While the American ASTM standards link material requirements with applications, this is not the case for the European EN standards. Instead, European customers have their own specific requirements, in addition to the EN standards. Such additional requirements from customers can be NDT (non-destructive testing), surface (MT or magnetic testing, PT or penetrant testing) and section (UT or ultrasonic testing and RT or X-ray testing) tests.

Buyers may also have specific requirements relating to the dimension and surface of the valve parts. In practice, these requirements are highly dependent upon the customer and application. In some cases, buyers ask their suppliers to adhere to the EN ISO 8062 standard and, in other cases, they include their specific dimensional and surface requirements in the technical drawing.

Finally, many customers are likely to demand that you work according to such general organisational quality systems as ISO 9001 (version 2008) and process control. Some may also demand compliance with ISO 14001 (environmental) and OHSAS 18000 (labour standards).

**Tips:**

- Valves produced for the European market must be designed and manufactured with an emphasis on low emissions, safety, simplicity of maintenance, ease of operation and, above all, long and reliable service life.
- Additional details are available on the following websites:
  - [ISO Catalogue](#) - See 'TC 153' (Valves) for an overview of ISO standards.
  - Search EN norms in the [online shop of the British Standards Institution](#).
  - [CBI Buyers' Black Box](#) offers further information on topics that are decisive for buyers when searching for new suppliers.

**Import tariffs**

For valves and valve parts, a [2.2% duty](#) is levied on European imports from third countries. Several countries benefit from a preferential 0% tariff, including Indonesia, Pakistan, Vietnam, the Philippines, Bosnia-Herzegovina and Egypt. The [TARIC database](#) provides additional details relating to Chapter 8481. Note that a Certificate of Origin is required in order to claim a preferential tariff.

**Tip:**

- Exporters from countries subject to a preferential 0% tariff have a slight competitive advantage over competitors from countries without such preferential tariffs.

## What do the trade channels and interesting market segments for valves look like in Germany?

Valve manufacturers are the most prominent targets in Germany. Producers from developing countries can supply parts to them as subcontractors, in addition to supplying finished products. Producers from developing countries can improve their opportunities by focussing on a few specialised products. German manufacturers are also the most important targets for specialised products, and some may be interested in subcontracting a part of their production to low-cost countries. Distributors are also good targets, as they have excellent access to the local market.

Additional information is available in the CBI documents on 1) [Market Channels and Segments for Pipes and Process Equipment](#) and 2) [Competition for Valves](#). Explanations of the types of prospects are provided below, including a few examples for each type. Resources that can be used for finding prospects are included in the section 'useful resources'.

### Manufacturers

These companies offer good potential for suppliers of valve parts, and possibly for suppliers of some finished valves. Subcontracting offers the best opportunities for specialised products, including special valves or parts thereof (e.g. knife valves).

Examples of German manufacturers include the following:

- [ARI Armaturen](#) – manufacturer of a range of valves.
- [Klinger-Schoeneberg](#) – manufacturer and distributor of a range of valves; specialised in ball valves.
- [KSB](#) – one of the leading European valve makers from Germany; produces virtually all conceivable types of valves.
- [Samson](#) – the leading European producer of control valves and on/off valves, valve accessories and measurement, control and automation systems; part of the multinational Samson group.
- [Kemper](#) – producer of sanitary valves for drinking-water installations.

### Distributors

Distributors are attractive targets for exporters from developing countries aiming to export large volumes of commodity-type products (e.g. common valves). This is because distributors often buy and/or import commodities in relatively large volumes on a scheduled basis. In most cases, the distributor is also the importer. Distributors often have their own stock, thus explaining why they are also called 'stockists'. Products must be kept in stock, as they need to be available for urgent deliveries to end-users.

Most distributors offer a range of valves and other pipe-related process equipment. Examples include the following:

- [AVAG](#) – distributor of valves and other pipe-related process equipment.
- [Heco](#) – producer and stockholding distributor of stainless steel valves and pipe-related equipment.
- [Heinrich Lauterbach](#) – stockholding distributor of valves and other pipe-related process equipment.
- [Mehner](#) – distributor of a wide range of valves and other pipe-related process equipment, including a range of valves.
- 

A few distributors are true valve specialists, as they are exclusively specialised in valves. One example of such a specialist is [Kürvers](#) – stockholding distributor of a range of valves.

## Useful resources

### Associations, portals, magazines and trade fairs

- [Achema](#) – process industry fair, held triennially (in June) in Frankfurt. Next event in 2018. [Exhibitor catalogue](#) for 2015.
- [Association of Steam Boiler, Pressure Vessel and Piping Manufacturers](#) – click on 'Mitglieder' for lists of members.
- [BDI](#) – an umbrella association of the German industry; read German economic reports under 'Publications'
- [Chemie Technik](#) – portal and monthly chemical processing magazine.
- [Federal Association of the German Gas and Water Industry](#) – news and background information on the water and energy industry in Germany.
- [German Commercial Agents Directory](#) – click on 'Search for commercial agents' for the directory.
- [Hannover Messe](#) – world's leading annual industrial technology exhibition, with numerous product-specific trade fairs, held in Hannover in April. Parts subcontracting (castings/forgings) is one of the categories of this fair.
- [Ifat](#) – biennial trade fair for water, sewage, waste and raw-materials management; held every even-numbered years in Munich.
- [Industrie](#) – portal with industry news, also publishes the magazine *Industrie*.
- [Industrie Anzeiger](#) – monthly technical industry magazine.
- [Maschinen Markt](#) – industrial news portal.

- [Orgalime](#) – European Engineering Industries Association, news about the European engineering and metal work industry; several legal publications and guides are also available.
- [Scope](#) – monthly industrial magazine.
- [Springer VDI Verlag](#) – a publisher of a range of technical magazines.
- [Valve World](#) – valve fair, held in even-numbered years (in November/December) in Düsseldorf.
- [VDMA](#) – German Engineering Federation; click on 'service' to search for companies and products. [VDMA market](#) contains a database of German industrial companies.
- [Wasser Berlin](#) – water and gas fair; held biannually (next one in 2017).
- [Wer liefert was?](#) – German company database.

### **Miscellaneous**

- [Eurostat](#) – official statistics office of the European Union. Registration is free and provides access to large collections of data.
- [Export Helpdesk](#) – information on European trade statistics, tariffs and quotas for developing countries.
- [ITC International Trade Statistics](#) – registration required.
- [Kwintessential](#) – provides practical tips on business culture and etiquette.



**CBI Market Intelligence**

P.O. Box 93144  
2509 AC The Hague  
The Netherlands

[www.cbi.eu/market-information](http://www.cbi.eu/market-information)

[marketintel@cbi.eu](mailto:marketintel@cbi.eu)

This survey was compiled for CBI by Globally Cool :: creative solutions for sustainable business,  
in collaboration with CBI sector expert Luc Govaerts

Disclaimer CBI market information tools: <http://www.cbi.eu/disclaimer>

May 2016